



# EXHIBIT SPACE APPLICATION & CONTRACT

JUNE 29 - 30, 2021 • Las Vegas Convention Center, Central Halls • Las Vegas, NV, USA

MAIL ORIGINAL PAYMENT TO:

FAX A COPY TO:

WasteExpo c/o Informa Business Media  
24654 Network Place, Chicago IL  
60673-1246

Dr. Stuart Buckner  
Composting, Organics & Food Recovery Forum

stubbuckner.scb@gmail.com  
P: 631.834.1400

**INSURANCE (REQUIRED FOR INTERNATIONAL EXHIBITORS)**  
\$125\*\*

Insurance coverage will be added for International Exhibitors but any exhibitor can purchase a policy. All exhibitors are required to obtain the coverages outlined in Clause 25. Insurance regardless of geographic location. International insurance policies often are not valid in the United States; Informa Markets negotiated the necessary coverages at a discounted rate to ensure the appropriate coverages are in place. Coverage will be opted in and included when contracting. International is defined as outside the United States or Canada. This fee will be waived/refunded if a valid Certificate of Insurance with the necessary coverages is provided. Coverage is subject to underwriting review; see clause 25. Insurance and your booth confirmation for additional information.

## I. COMPANY INFORMATION

Company:	Exhibiting As:
Street:	City:
State/Province:   Country**:	Zip/Postal Code:
Telephone:	Fax:
Key Contact Name:	Title:
E-mail:	Web Address:

If the show contact is not responsible for the overall health and safety at the event then please email the appropriate contact information to Laura.Kelly@informa.com. Note required consents that will be included on the exhibit space contract in the appropriate locations include the following:

\* By providing your cell number, you are giving Show Management permission to contact you via text or phone regarding emergency situations and onsite Show updates.

\* By providing your contact information hereon, you acknowledge and agree to Informa's use of your contact information to communicate with you about events, products, services and offerings by Informa, its brands, affiliates, and/or third-party partners, consistent with Informa's Privacy Statement (accessible at [engage.informa.com/privacy-statement/](https://engage.informa.com/privacy-statement/)). In addition, you understand that your personal information may be shared with any sponsor(s) of the Show, so they can contact you directly about their products or services. Please refer to the privacy policies of such sponsor(s) for more details on how your information may be used by them. Your personal information may also be shared with other participants in the Show.

## II. CHOICE BOOTH INFORMATION

**WASTE EXPO 2021 RATES (\$/FT<sup>2</sup>)**

### NON-MEMBER

	1 open side	1 & 2 Corners   2 & 3 open sides	4 corners   4 open sides
Platinum	<input type="checkbox"/> \$42.25	<input type="checkbox"/> \$43.00	<input type="checkbox"/> \$43.50
Gold	<input type="checkbox"/> \$42.00	<input type="checkbox"/> \$42.75	<input type="checkbox"/> \$43.25
Silver	<input type="checkbox"/> \$41.25	<input type="checkbox"/> \$42.00	<input type="checkbox"/> \$42.50

**EXHIBIT PLUS PROGRAM (EPP):** Yes, I would like to take this package for an additional \$995.  
Includes: Company logo in the WasteExpo Show Directory; Enhanced online listing on wasteexpo.com; Green level mobile app sponsorship.

**Waste360 Must Read Sponsorship:** Yes, I would like to take this package for an additional \$995.  
Includes a "Must Read" block in the Waste360 Daily Wire newsletter for one week + content amplification on waste360.com and social media.

### NATIONAL WASTE & RECYCLING ASSOCIATION MEMBER

≤ 400 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides	≤ 401 - 5,000 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides	> 5,000 ft <sup>2</sup>	1 open side	1 & 2 Corners 2 & 3 open sides	4 corners 4 open sides
Platinum	<input type="checkbox"/> \$37.25	<input type="checkbox"/> \$38.00	<input type="checkbox"/> \$38.50	Platinum	<input type="checkbox"/> \$36.75	<input type="checkbox"/> \$37.50	<input type="checkbox"/> \$38.00	Platinum	<input type="checkbox"/> \$35.25	<input type="checkbox"/> \$36.00	<input type="checkbox"/> \$36.50
Gold	<input type="checkbox"/> \$37.00	<input type="checkbox"/> \$37.75	<input type="checkbox"/> \$38.25	Gold	<input type="checkbox"/> \$36.50	<input type="checkbox"/> \$37.25	<input type="checkbox"/> \$37.75	Gold	<input type="checkbox"/> \$35.00	<input type="checkbox"/> \$35.75	<input type="checkbox"/> \$36.25
Silver	<input type="checkbox"/> \$36.25	<input type="checkbox"/> \$37.00	<input type="checkbox"/> \$37.00	Silver	<input type="checkbox"/> \$35.75	<input type="checkbox"/> \$36.75	<input type="checkbox"/> \$37.00	Silver	<input type="checkbox"/> \$34.25	<input type="checkbox"/> \$35.00	<input type="checkbox"/> \$35.00

TOTAL SQUARE FEET

X

APPLICABLE SQUARE FOOTAGE RATE

=

TOTAL EXHIBIT SPACE TOTAL COST

## CHOICE OF BOOTH SELECTION:

First Choice # \_\_\_\_\_ Second Choice # \_\_\_\_\_ Third Choice # \_\_\_\_\_

BOOTH sub-total	\$
EPP	\$
Must Read	\$
<b>GRAND TOTAL</b>	\$

## III. PAYMENT INFORMATION

Payment Schedule for Booth/Exhibits Plus: Failure to adhere to this payment schedule will place your Booth/Exhibits Plus (size, location, status) in jeopardy.

- A deposit equal to 50% of the total cost for Booth/Exhibits Plus is due upon selecting space. This deposit is non-refundable.
- 100% of total cost for booth/Exhibit Plus is due by January 15, 2021. If space is reserved after January 15, 2021, total cost for Booth/Exhibits Plus is due upon signing.
- Refer to [wasteexpo.com/nwra](https://wasteexpo.com/nwra) for booth discount eligibility and planned details on more ways to earn money towards your Dues Contribution Program — now 10% of your total spend in 2021.

Cancellation and Reduction of Space Policy: Once this contract is signed and exhibit space is allocated, you are contracted to be in writing, and agreement by Show Management to any request for cancellation or reduction of space shall be subject to the following fees:

1. Cancellations and booth downsizes received before January 15, 2021 are subject to a fee equal to 50% of the Booth/Exhibits Plus price.
2. The full contract price is due and payable and non-refundable for any Booth/Exhibits Plus cancelled or reduced on or after January 15, 2021.

CREDIT CARD: To pay by credit card, your company will be invoiced with directions on how to pay online.

Please include invoice # and customer # on check stub or wire transfer.

Make checks payable to:  
WasteExpo  
24654 Network Place  
Chicago, IL 60673-1246

Wire Transfer:  
Informa Business Media  
JPMorgan Chase  
New York, NY  
ABA #021000021  
Account #811104744  
SWIFT: CHASUS33

Express Mail Address:  
Informa Business Media  
JPMorgan Chase  
New York, NY  
ABA #021000021  
Account #811104744  
SWIFT: CHASUS33

Signature:

Name:

Title:

Date:

By providing your contact information and signature, you are authorizing by Informa Exhibitions U.S. Construction & Real Estate, Inc. to send you promotional materials via mail, fax, SMS or email.